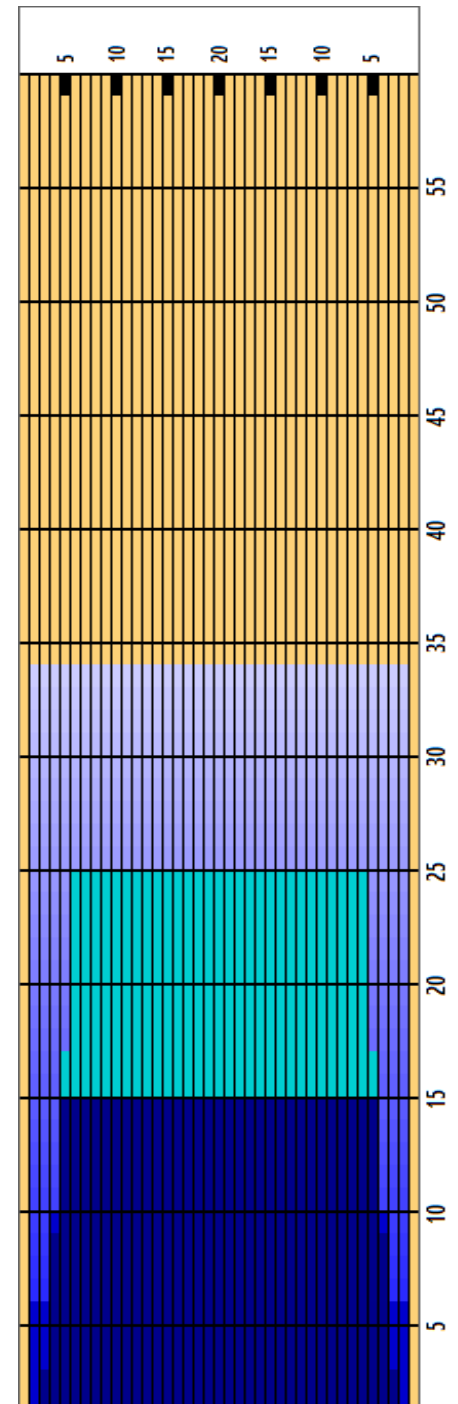


Oil Pattern Distance	34	Reverse Brush Drop	27	Oil Per Board	50 ul
Forward Oil Total	19.3 mL	Reverse Oil Total	8.25 mL	Volume Oil Total	27.55 mL
Tank Configuration	Multi Tank	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	14	3	A	37	0.0	0.0	0.0	1850
2	3L	3R	2	14	3	A	70	0.0	3.9	3.9	3500
3	4L	4R	3	14	3	A	99	3.9	9.8	5.9	4950
4	5L	5R	3	18	3	A	93	9.8	17.4	7.6	4650
5	6L	6R	3	18	3	A	87	17.4	25.0	7.6	4350
6	2L	2R	0	26	3	A	0	25.0	34.0	9.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	34.0	15.0	-19.0	0
2	5L	5R	2	18	3	B	62	15.0	9.9	-5.1	3100
3	4L	4R	2	14	3	B	66	9.9	6.0	-3.9	3300
4	2L	2R	1	14	3	B	37	6.0	4.1	-1.9	1850
5	2L	2R	0	14	3	B	0	4.1	0.0	-4.1	0



Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM : 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	1.39	1	1	1	1	1.39

