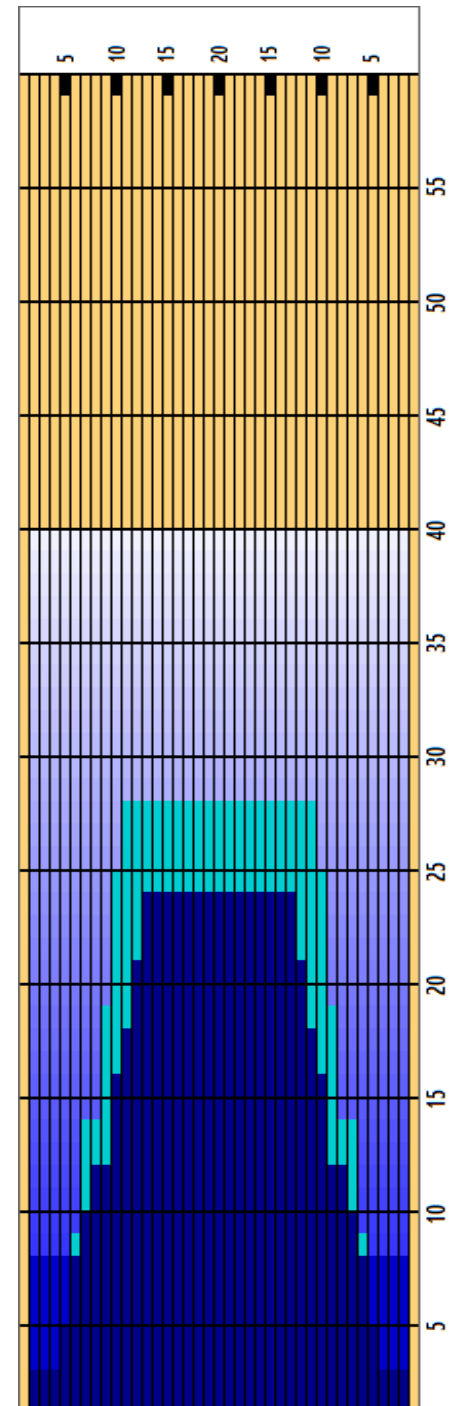


Oil Pattern Distance	40	Reverse Brush Drop	33	Oil Per Board	Multi ul
Forward Oil Total	18.05 mL	Reverse Oil Total	9.1 mL	Volume Oil Total	27.15 mL
Tank Configuration	Multi Tank	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	50	14	3	A	111	0.0	3.9	3.9	5550
2	5L	5R	1	50	14	3	A	31	3.9	5.8	1.9	1550
3	6L	6R	2	50	14	3	A	58	5.8	9.7	3.9	2900
4	7L	7R	2	50	18	3	A	54	9.7	14.8	5.1	2700
5	9L	9R	2	50	18	3	A	46	14.8	19.9	5.1	2300
6	10L	10R	2	50	18	3	A	42	19.9	25.0	5.1	2100
7	11L	11R	1	50	22	3	A	19	25.0	28.1	3.1	950
8	2L	2R	0	50	26	3	A	0	28.1	40.0	11.9	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	3	B	0	40.0	24.0	-16.0	0
2	13L	13R	1	50	22	3	B	15	24.0	20.9	-3.1	750
3	12L	12R	1	50	18	3	B	17	20.9	18.4	-2.5	850
4	11L	11R	1	50	18	3	B	19	18.4	15.9	-2.5	950
5	10L	10R	2	50	14	3	B	42	15.9	12.0	-3.9	2100
6	8L	8R	1	50	14	3	B	25	12.0	10.1	-1.9	1250
7	7L	7R	1	50	14	3	B	27	10.1	8.2	-1.9	1350
8	2L	2R	1	50	14	3	B	37	8.2	6.3	-1.9	1850
9	2L	2R	0	50	10	3	B	0	6.3	0.0	-6.3	0



Cleaner Ratio Main Mix                    5:1            Forward  
 Cleaner Ratio Back End Mix            5:1            Reverse  
 Cleaner Ratio Back End Distance       59            Combined

Buffer RPM : 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3.5	1.31	1	1	1.31	3.5

