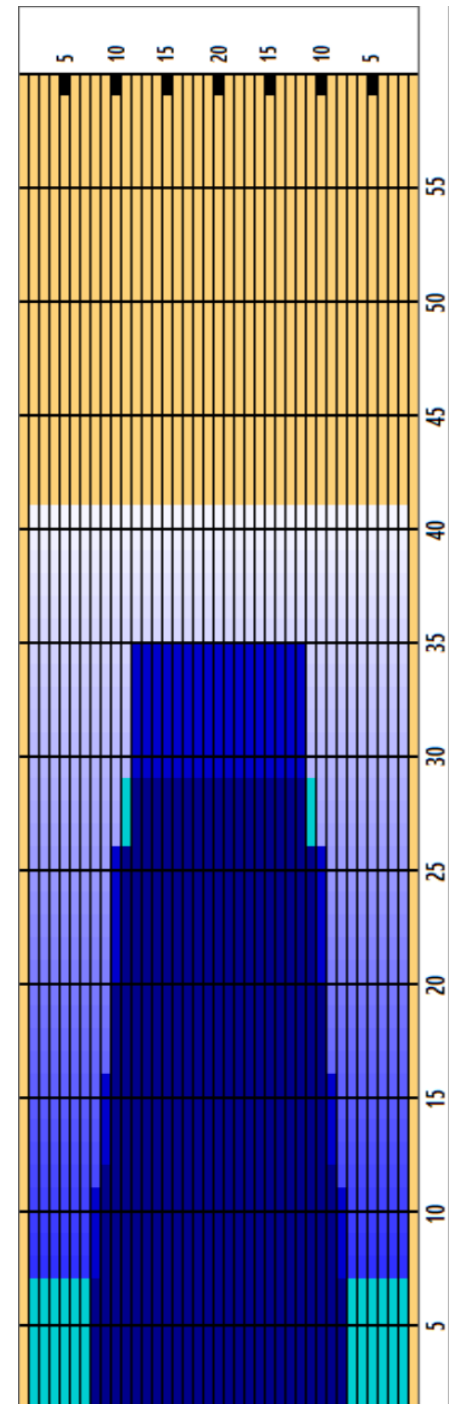


| | | | | | |
|----------------------|------------|--------------------|---------|--------------------|----------|
| Oil Pattern Distance | 41 | Reverse Brush Drop | 36 | Oil Per Board | 50 ul |
| Forward Oil Total | 15.7 mL | Reverse Oil Total | 9.25 mL | Volume Oil Total | 24.95 mL |
| Tank Configuration | Multi Tank | Tank A Conditioner | Kegel | Tank B Conditioner | Kegel |

| | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 4 | 18 | A | 148 | 0.0 | 7.6 | 7.6 | 7400 |
| 2 | 9L | 9R | 2 | 18 | B | 46 | 7.6 | 12.7 | 5.1 | 2300 |
| 3 | 10L | 10R | 3 | 18 | A | 63 | 12.7 | 20.3 | 7.6 | 3150 |
| 4 | 11L | 11R | 3 | 22 | B | 57 | 20.3 | 29.6 | 9.3 | 2850 |
| 5 | 2L | 2R | 0 | 26 | A | 0 | 29.6 | 41.0 | 11.4 | 0 |

| | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 0 | 30 | A | 0 | 41.0 | 35.0 | -6.0 | 0 |
| 2 | 12L | 12R | 3 | 22 | B | 51 | 35.0 | 25.7 | -9.3 | 2550 |
| 3 | 10L | 10R | 3 | 22 | A | 63 | 25.7 | 16.4 | -9.3 | 3150 |
| 4 | 9L | 9R | 2 | 18 | B | 46 | 16.4 | 11.3 | -5.1 | 2300 |
| 5 | 8L | 8R | 1 | 18 | A | 25 | 11.3 | 8.8 | -2.5 | 1250 |
| 6 | 2L | 2R | 0 | 14 | B | 0 | 8.8 | 0.0 | -8.8 | 0 |



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



| |
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| |
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| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------|----------------|-----------------|-----------------|----------------|----------------|
| Description | Outside:Middle | Middle:Middle | Inside:Middle | Middle: Inside | Middle:Middle | Middle:Outside |
| Track Zone Ratio | 5.25 | 1.54 | 1 | 1 | 1.54 | 5.25 |

